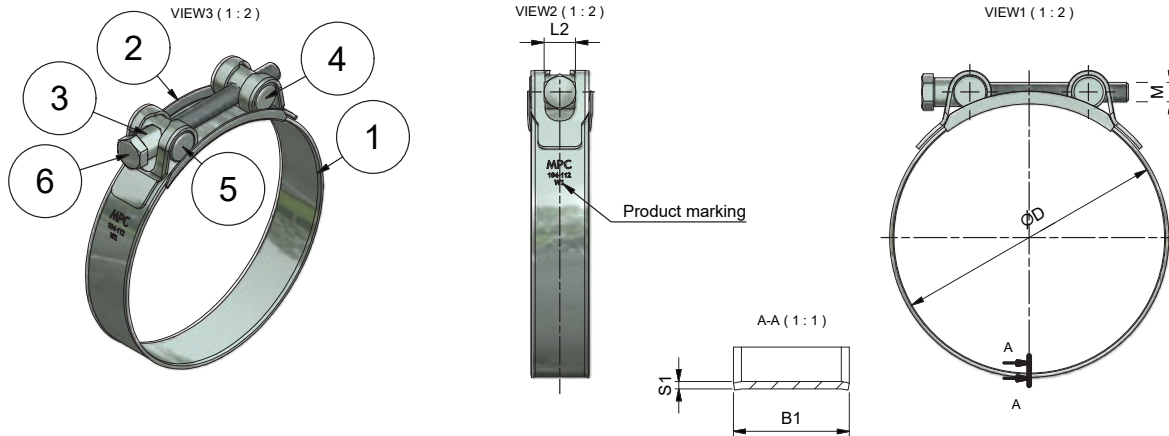


TYPE "S"


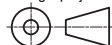


sizes and dimensions								
clamp size	clamp size	Band	Band Thickness	S1		Hexagon head Screw	Thightening	
minimum:	maximum:	width:		S1			Torque:	
d	D	B1+/-1	W1	W2	W4	L2	M	AD* in Nm
17	19	18	0,6	0,6		8	5	4,5
20	22	18	0,6	0,6		8	5	4,5
23	25	18	0,6	0,6		8	5	4,5
26	28	18	0,6	0,6		8	5	4,5
29	31	20	0,8	0,6		10	6	8
32	35	20	0,8	0,6		10	6	8
36	39	20	0,8	0,6		10	6	8
40	43	20	0,8	0,6		10	6	8
44	47	22	1,2	0,8		10	6	8
48	51	22	1,2	0,8		10	6	8
52	55	22	1,2	0,8		10	6	8
56	59	22	1,2	0,8		10	6	8
60	63	22	1,2	0,8		13	8	25
64	67	22	1,2	0,8		13	8	25
68	73	24	1,5	0,8		13	8	25
74	79	24	1,5	0,8		13	8	25
80	85	24	1,5	0,8		13	8	25
86	91	24	1,5	0,8		13	8	25
92	97	24	1,5	0,8		13	8	25
98	103	24	1,5	0,8		13	8	25
104	112	24	1,5	0,8		13	8	25
113	121	24	1,5	0,8		13	8	25
122	130	24	1,5	0,8		13	8	25
131	139	26	1,7	1		17	10	50
140	148	26	1,7	1		17	10	50
149	161	26	1,7	1		17	10	50
162	174	26	1,7	1		17	10	50
175	187	26	1,7	1		17	10	50
188	200	26	1,7	1		17	10	50
201	213	26	1,7	1		17	10	50
214	226	26	1,7	1		17	10	50
227	239	26	1,7	1		17	10	50
240	252	26	1,7	1		17	10	50

Note(s):

- * = Maximum advised torque. We recommend working on 72% of the maximum values.

Item	Qty	Description	W1:	W2:	W4:
1	1	Clamp part	Steel min. PTS 400 N/mm ² , Zn plated	Stainless Steel, AISI 430	Stainless steel AISI 304
2	1	Bridge part	Steel min. PTS 400 N/mm ² , Zn plated	Stainless Steel, AISI 430	Stainless steel AISI 304
3	1	Spacer	Tube, steel, Zn plated	Tube, steel, Zn plated	Stainless steel AISI 304
4	1	Trunnion, Threaded	Steel, Zn plated	Steel, Zn plated	Stainless steel AISI 304
5	1	Trunnion, Drilled	Steel, Znplated	Steel, Znplated	Stainless steel AISI 304
6	1	Hex-Head Bolt Fully threaded	Steel, 8.8 Zn plated	Steel, 8.8 Zn plated	A2, AISI 304.

		Material:	Dimensions: mm		
		Doc no.:	S Datasheet.dwg		
		Third angle projection:	Part number:		
		S			Revision:
Drawn by:	Martin	Creation date:	7-3-2011		Description: S clamps
Checked by:		Checked date:			
Scale	1:1	Units:	mm		
Status:	WorkInProgress				
					Format: A3